



**Enwave's
Deep Lake Cooling**
*Distribution Cooling
Network Expansion –
The refreshing way that
risk was managed*

**Presentation to
CSVA**

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Paul Magowan, P.Eng, Partner



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**Who is
Enwave?**



- One of the largest District Energy Providers in North America
- 1964 Toronto Hydro begins to supply steam heating
- Toronto District Heating Corporation (TDHC) formed in 1984
- 1999 TDHC is Restructured with Borealis Penco and City of Toronto 50/50 Owners
- Enwave currently provides heating and cooling services to over 140 downtown office buildings



What is Deep Lake Cooling?



- Deep Lake Cooling uses cold energy from Lake Ontario to cool buildings in downtown Toronto
- Naturally cold water is drawn from Lake Ontario (permanently 4°C)
- Intake pipes are 83m deep and intake is 5km off shore
- Intake pipes designed and built (by others) in conjunction with the City of Toronto



What is Deep Lake Cooling?



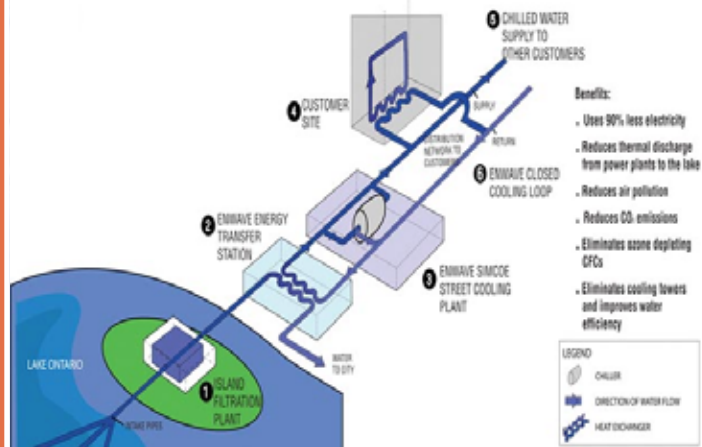
- City of Toronto uses the water, Enwave uses the coldness
- Enwave utilizes heat exchangers to transfer the energy from the cold lake water to their closed chilled water supply loop
- Energy transfer happens at John Street Pumping Station
- Enwave has enough capacity to air condition ± 100 office buildings (3.0 million square metres)



What is Deep Lake Cooling?



Deep Lake Water Cooling System



Key Risks for Owner

- Initially, Uncertain Market
- Constructability Issues (open cut vs. tunnel)
- New “Utility”
- Cost and Scheduling Uncertainties



How was Risk Managed

- Uncertain Market:
 - Very limited first phase (test the market)
- Constructability Issues:
 - Thorough review of open cut vs. tunnel
 - Analysis of optimal tunnel shaft locations
 - Analysis of piping construction materials
- New “Utility”:
 - Application of combined consultant and contractor knowledge
 - Applied AWWA Potable Water Standards
 - Engaged Corrosion Specialist to monitor “stray” currents

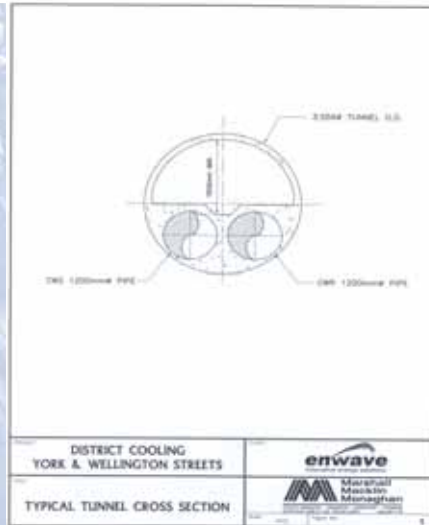


How was Risk Managed

- Cost and Scheduling Uncertainties:
 - Teamed with a reputable contractor early on
 - Collaborative approach on:
 - Scheduling
 - Costing
 - Design Approach



Typical Tunnel Cross Section



What is MMM's Role?



- Original assignment was won competitively in January 2003
- Comprised:
 - Route Evaluation for Trunk Chilled Water Lines
 - Construction methodology (open cut vs tunnel)
 - Pipe material
 - Evaluation of construction options for building connections
 - Cost estimates and scheduling
 - Detailed designs and approvals
 - Preparation of contract documents



What is MMM's Role?



- Original assignment only included the trunks on York and Wellington
- Subsequently, Queen Street, Bay Street and Simcoe Street were added
- Scope also now includes multiple service connections from buildings to trunks in the tunnels
- Design of extensions to Queen's Park and infrastructure supply strengthening on Simcoe Street now underway



Unique Relationship Between Owner – Consultant - Contractor



- Original Tender only provided Outline Specifications and Outline Project Description
- "Indicative Bids" were solicited
- C+M McNally awarded the Contract
- Enwave, McNally & MMM continue to have weekly design/construction progress meetings
- Construction contract extensions are now all negotiated
- Currently three Master Construction Contracts with Change Orders issued when required



Key Statistics

| Tunnel locations | Length, m | Avg Depth, m |
|-------------------|-----------|--------------|
| York St. | 630 | 23.0 |
| Wellington St. W. | 650 | 22.0 |
| Queen Street W. | 364 | 27.0 |
| Bay St. | 2120 | 32.0 |



Shaft Locations

| Location | Depth, m |
|---|----------|
| York at Piper | 23.0 |
| Wellington at Simcoe | 22.0 |
| Hayter/Laplante (SW of Bay & College) (15m Ø circular shaft) | 41.0 |
| Lakeshore and Simcoe Street (proposed) | 20.0 |



Spin Off Project



Hydro One Tunnel

- 2.2 km of tunnel
- 2 construction shafts 24m & 29m deep
- Links two downtown substations
- Tunnel Route is under Front Street (Union Station)



Hydro One Key Plan

Conventional

- Design
- Tender
- Construct

